

Process Motors



 **marathon**[®]
electric

Motors for the Long Run!

Motors

That Run the Toughest Applications

Blue Chip® Motors...

Blue Chip® efficiencies meet the Energy Policy Act (EPACT) energy levels and are tested to IEEE standard 112 test method B.

Our Blue Chip® motors combine an optimum design that features low-loss electrical grade laminations, 100% copper windings, a precision air gap, and non-hygroscopic class F insulation through 445T and class H on 449T frame. The 230/460 and 460 volt motors are dual nameplated for 190/380 or 380 volt; 50Hz performance at the next lower horsepower.

Blue Chip® motors incorporate a 1.15 service factor, shielded oversized ball bearings, and cast iron frames and end shields.

The Blue Chip® motors are available in totally enclosed non-vent construction in 140 frame and totally enclosed fan cooled construction in 180 through 440 frame. They are available in stock from 3/4 horsepower through 400 horsepower.

Blue Chip XRI® Ultra High Efficiency Motors...

Our Blue Chip XRI® Ultra High efficiency motors offer an all cast iron frame and end shields that provide the necessary strength and corrosion resistance for the most demanding industrial applications.

The Blue Chip XRI® incorporates 100% copper windings that offer lower resistance and lower temperature rise for higher overall efficiency.

Low-loss electrical grade steel laminations and longer stack lengths in the rotor and stator reduce electrical losses and improve heat transfer by lowering flux density and increasing cooling capacity.

Shielded oversized ball bearings add to the Blue Chip XRI®'s reliability when applied in the toughest environments. A large grease reservoir and bearing pre-load spring on the opposite drive end increase the motor's dependability.

The Blue Chip XRI® family is available from 3/4 through 600 horsepower (check product family) and boasts one of the highest overall efficiency levels in the motor industry. Marathon's XRI motors meet NEMA Premium® efficiency levels, providing an eXtra Return on Investment to customers. XRI motors have an efficiency guarantee of one index below nominal full load efficiencies.

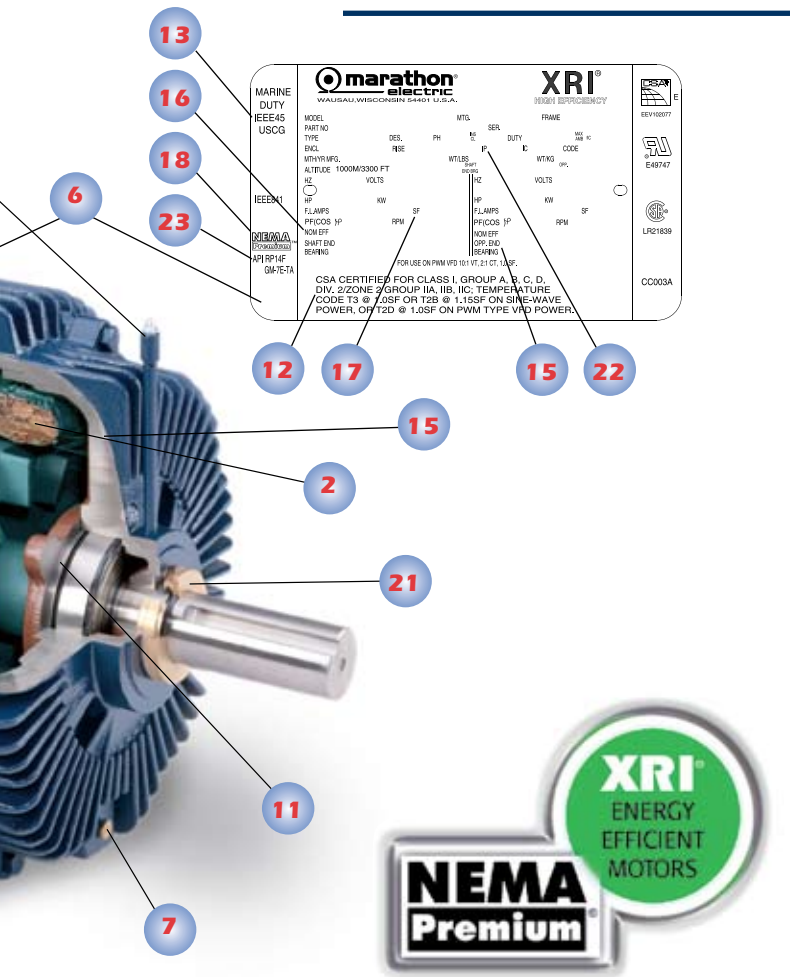


Blue Chip XRI®-SD Features

1. Heavy duty cast iron frame, end shields and fan guard
2. 100% copper windings with non-hygroscopic class F insulation, class B temperature rise at service factor
3. Epoxy painted exterior for superior corrosion protection
4. Extended grease tubes for regreasing without disassembly
5. Epoxy coated rotor and stator for internal corrosion protection
6. Stainless steel nameplate
7. Brass drain with breather
8. Non-sparking external cooling fan
9. Oversized, gasketed cast iron conduit box with NPT threaded lead exit and internal grounding provisions
10. Permanently marked leads with lead separator
11. Oversized bearings with bearing caps (254T-449T) L-10 life of 150,000 hours for direct coupled loads, 26,280 hours for belted applications
12. Division 2, CSA Certified, Class I Groups A, B, C & D, Temperature code T2B on nameplate
13. Meets IEEE45 USCG Marine Duty, IP54 Construction
14. MAX GUARD® Insulation System

Applications in the Process Industries...

Blue Chip XRI®-Severe Duty Motors...



Blue Chip XRI®-SD Features

- 15. AFBMA bearing identification on nameplate
- 16. Guaranteed efficiency is one index below nominal full load efficiency
- 17. 1.25 Service factor (sine wave) available up through 40 HP
- 18. Meets NEMA Premium® efficiency levels
- 19. Provisions to add stub shaft for an HS type encoder, 182T-449T, TEFC

Three year warranty

Actual test and vibration data sent with each motor

Additional Blue Chip XRI®-841 Features

- 20. External grounding provisions
- 21. Inpro/Seal® VBX® Bearing Isolator on drive end shaft
- 22. Meets NEMA MG1-1.26.6 Waterproof specification
- 23. Meets Marine Duty API RP14F for offshore platforms, IP56 Construction

Five year warranty

Actual test data plus two additional vibration tests are supplied with each motors

The Blue Chip XRI®-SD motors build upon the outstanding features of our Blue Chip XRI® Ultra High efficiency motors. The Blue Chip XRI®-SD motors are engineered, designed, and individually tested to meet the toughest motor applications that the process industries have to offer. The motor incorporates all cast iron construction; frame, fan guard, conduit box, and end shields along with high efficiencies and a premium design that reduce motor losses while increasing motor life and reliability.

The Blue Chip XRI®-SD motors have internal and external epoxy protection for additional corrosion resistance, a lead separator, and an extended grease inlet on both ends, providing a maintenance friendly product.

Marathon's Blue Chip XRI®-SD motor offers a much lower vibration level than the NEMA vibration standard of 0.08 inches per second velocity. The Blue Chip XRI®-SD is precision balanced to an average vibration of 0.03 inches per second. Every motor is subjected to a complete vibration analysis, the results are tabulated and shipped with each unit.

Blue Chip XRI®-841 Motors...

Our Blue Chip XRI®-841 motor exceeds the industry's toughest motor standard in the IEEE standard 841, while simultaneously beating the competition hands down when comparing energy efficiency levels.

The Blue Chip XRI®-841 motor is an ultra high efficient motor that meets NEMA Premium® efficiency levels. The Blue Chip XRI®-841 incorporates 100% copper windings, copper-to-copper connections, low-loss electrical grade steel laminations, precision balancing, and epoxy coatings along with a low temperature rise that ensures superior performance in the harshest environments.

All totally enclosed non-vent motors are constructed with Inpro/Seal® VBX® Bearing Isolators on the shaft end while all totally enclosed fan cooled motors have the Inpro/Seals® on both the shaft end and non-drive end. This standard feature prevents bearing contamination and premature failure.

Our MAX GUARD® insulation system combines corona-resistant magnet wire and a unique "low stress" winding configuration with uncompromised quality standards to deliver long, dependable motor life.

The Blue Chip® Motor Group:

Motors for the Long Run!

Specifications	Features	Blue Chip	XRI	XRI-SD	XRI-841
Enclosures	TENV ▪ TEFC	✓	✓	✓	✓
Construction	Cast iron frames and end shields	✓	✓	✓	✓
Fan (External)	Non-sparking polypropylene 143T-324T Non-sparking polypropylene 364T-449T	✓	✓	✓	✓
Fan Guard	Cast iron Polypropylene 182T-286T ▪ Cast iron 324T-449T	✓	✓	✓	✓
Conduit Box	Steel 143T-326T ▪ Cast iron 364T-449T Cast iron, oversized, fully gasketed with NPT threaded opening	✓	✓	✓	✓
Bearings & Lubrication	Shielded ball bearings ▪ Select ratings above 125 HP have roller bearing on drive-end ▪ C-3 fit with premium Mobil Polyrex EM grease (-30°C to +150°C) Zerk fittings Extended grease tubes for regreasing without disassembly	✓	✓	✓	✓
Bearing Caps	Cast iron, 254T-5013LS Cast iron, 444T-449T	✓	✓	✓	✓
Drains	Corrosion resistant brass drain and breather Drilled and tapped hole Drain hole 143T-326T ▪ Drilled and tapped hole 364T-449T	✓	✓	✓	✓
Slinger	Molded neoprene slinger on shaft end	✓	✓	✓	✓
Voltage	230/460 volt through 100 HP ▪ 460 volt - 125 HP & above 575 volt available ▪ 230/460 volt available 460 volt or 575 volt, 3 leads	✓	✓	✓	✓
Leads	Lead lugs standard 364T frame and larger Permanently marked leads with lead separator	✓	✓	✓	✓
Service Factor (Sine Wave)	1.15 1.25 (through 40 HP) (check SB300 Catalog)	✓	✓	✓	✓
Insulation	Non-hygroscopic class F insulation ▪ 449T class H insulation MAX GUARD®	✓	✓	✓	✓
Inverter Duty	Rated for 10:1 VT or 20:1 CT VFD Nameplated for 10:1 VT, 2:1 CT or 10:1 CT VFD Provisions to add stub shaft for an HS type encoder, 182T-449T, TEFC	✓	✓	✓	✓
Nameplate	Stainless steel - includes NEMA nom. eff., power factor AFBMA bearing identification plate	✓	✓	✓	✓
Marine Duty	Meets IEEE45 and USCG Meets API RP14F for offshore platforms	✓	✓	✓	✓
Agency Listings	UL recognized file no. E49747 and CSA certified	✓	✓	✓	✓
Division 2	CSA certification nameplate, Class I Groups A, B, C, & D, Temperature code: T2B	✓	✓	✓	✓
Seals	Inpro/Sea® VBX® Bearing Isolators on drive end of TENV and on both ends of TEFC	✓	✓	✓	✓
Epoxy Finish	Internal and external corrosion resistant epoxy	✓	✓	✓	✓
Hardware	Corrosion resistant zinc dichromate plated hex head hardware ▪ Lifting provisions, 182T-449T	✓	✓	✓	✓
Ground	Ground lug provision in conduit box External grounding provision	✓	✓	✓	✓
Balance	Special balance average 0.08 in/sec	✓	✓	✓	✓
Warranty	24 mo. from date of first use.,30 mo. from date of manufacture 36 mo. from date of first use.,42 mo. from date of manufacture 60 mo. from date of first use.,66 mo. from date of manufacture Optional extended warranty	✓	✓	✓	✓
Motor Testing	Actual short commercial test data supplied with each motor Actual short commercial test data plus max. vibration test supplied with each motor Actual short commercial test data plus 2 additional vibration tests are supplied with each motor	✓	✓	✓	✓



Blue Chip®
Meets EPACT and Canadian NRCAN



Blue Chip XRI® - Ultra High
⊕ Meets NEMA Premium® Levels



Blue Chip XRI® - Severe Duty
⊕ Meets NEMA Premium® Levels



Blue Chip XRI®-841
Meets IEEE 841 Motor Specifications
⊕ Meets NEMA Premium® Levels



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